AMENDMENTS TO THE CLAIMS

Claims 1-20 (Previously Canceled).

- comprising at least two superposed plies of a format with edges, a peripheral zone along said edges, and a central zone enclosed by said peripheral zone, wherein said plies are joined together by marking patterns, composed of compacted zones on one side of said plies without corresponding salients on an opposite side of said plies, without glue at least along a segment of said peripheral zone, and wherein at least one of said at least two superposed plies has an embossing pattern in said central zone and wherein the at least two plies have a thickness along said peripheral zone which is less than the thickness of said at least two plies in the central zone.
- 22. (Previously Added) Product as claimed in claim
 21, wherein each of the at least two plies has embossing
 patterns in the central zone thereof.
- 23. (Previously Added) Product as claimed in claim 22, wherein the embossing patterns in the central zone are the same or different.
- 24. (Previously Added) Product as claimed in claim
 21, wherein narrowest parts of the embossing patterns point
 inwardly between said at least two plies.

5473/USSN 09/839,407 Group Art Unit 1772

- 25. (Previously Added) Product as claimed in claim
 21, wherein at least one of the at least two plies has
 marking patterns solely in the peripheral zone.
- 26. (Previously Added) Product as claimed in claim
 21, wherein in said peripheral zone, at least one of the at
 least two plies has marking patterns at least partly the
 same as the embossing patterns.
- 27. (Previously Added) Product as claimed in claim 25 or claim 26, wherein the marking patterns constitute filigrees.
- 28. (Previously Added) Product as claimed in claim 21, wherein the central zone includes filigree marking patterns.
- 29. (Previously Added) Product as claimed in claim
 21, wherein the at least two plies are joined to each other
 by embossing the central zone of each ply.
- 30. (Previously Added) Product as claimed in claim 21, wherein the central zone of one ply has a decoration including embossed and unembossed portions.